Your safety. Our mission.

Tanker Loading Arms Autoload® Fall Prevention Systems  Marine Gangways Packaged Solutions Meter Skid Systems Storage Tank Equipment Swivel Joints Electrical Grounding Servicing
Introduction to the company

Carbis Loadtec Group Ltd, is a global provider of unique solutions for bulk fluid transfer and tanker fall prevention. We believe in providing the safest solutions for your operators.

Loadtec Engineered Systems was formed in 1996 to provide an expert and very focussed offering for companies wishing to purchase point of transfer liquid handling equipment. In this role we proved Loadtec to be the primary, specialist source for liquid handling solutions.

On 1st September 2019, Loadtec Engineered Systems migrated its personnel and systems to a new company, Carbis Loadtec Group Limited, reflecting a new partnership between Sam Carbis Solutions Group and the Loadtec Family.

Sam Carbis Solutions Group is a fourth-generation family business based in South Carolina and employing over 250 personnel in the fabrication of specialised systems for fall prevention. Loadtec Engineered Systems Ltd exclusively represented Carbis for 22 years throughout the world and so they were already used to working together, cooperating and developing unique solutions for customers’ unique applications.

This partnership gives Carbis Loadtec an unrivalled portfolio of fall prevention systems and packages. The range of capability available to Carbis Loadtec customers means there is no tanker loading or access problem that cannot be resolved with proven equipment and systems. Over the years the company has significantly grown their Fall Prevention related business and has provided hundreds of systems into Europe, Africa, the Middle East and Asia.

Our systems for tanker filling and emptying have been adopted by virtually all of the major blue chip companies around the world and we are known for our timely delivery of quality products designed to future proof our client’s operations along with excellent customer service.

Our customers want suppliers who understand their issues, develop schemes and proposals that meet their technical and financial constraints, and to deliver long lasting, innovative solutions.

With extensive industry experience, Carbis Loadtec provide comprehensive packaged solutions across a wide range of industries. We draw on the experience and portfolio of our group and partners, to engineer large scale, infrastructure projects, ranging from surveying and refurbishment of existing sites through to complete, green-field developments.

Carbis Loadtec is represented globally by a number of agents and distributors who are carefully selected to ensure they provide high levels of support for our customer needs.

Carbis Loadtec is determined to give you the best customer service experience from initial enquiry through to delivery and beyond.

Carbis Loadtec is an ISO 9001 registered company certified by SGS.
Introduction to the company

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Our Managing Director, Alec Keeler

Alec Keeler, an expert in best practice with regards to fall prevention and tanker loading in terminals and process plants, is the Managing Director of Carbis Loadtec Group.

With Alec’s 36 years of experience and a collective 250 years within the company, Alec and his team certainly know a thing or two about how to load and empty tankers.

Prior to starting Loadtec in 1996, Alec worked for OPW Engineered Systems and Emco Wheaton, starting as a Sales Engineer and later as Global Marketing Manager. Alec’s early career was with Babcock & Wilcox where he trained as a Pipework Engineer.

Alec is a keen adventurer and photographer in his free time. He has raised money for charities like The British Lung Foundation and Young Lives Foundation by climbing Mont Blanc and Mount Kilimanjaro. Many of the photographs on the Carbis Loadtec website are courtesy of Alec and he is often seen out and about with his camera on his business trips.

Industries we work in

Carbis Loadtec works in a vast range of industries and below are just some that we are involved in:

- Aviation
- Bitumen
- Bulk Fuels
- Cement/Bulk Powder
- Chemicals
- Edible Oils
- Fertilisers
- Food/beverage
- LPG
- Marine
- Oil & Gas
- Paint
- Petrochemicals
- Pharmaceutical
- Ports & Harbours
- Rail
- Shipsbuilding
- Waste solvents
- Water
- Whisky

Our Customers

Carbis Loadtec services a wide range of customers from multi-national engineering and procurement companies to one-man businesses. We are often involved in providing engineering consultancy at initial concept through to commissioning, although, we are also happy to offer competitive proposals based on third party design. We build long-lasting relationships with our customers who return for further equipment over the years. Here is a list of some customers we are working with or have worked with:

- Accorids
- Addition Projects
- ADM
- Advanced Elastomer Systems
- Arica
- Atlantic Fuel Supply
- Air BP
- Airbus
- AKER Solutions
- Alcoa Nobol
- Albermarle
- Alcan Chemicals
- AMRC
- Arabian Amines
- Arabian Chemical Tankers
- AECO
- Babcock
- Bamburi Cement
- Banner Chemicals
- Basell Polyolefins
- BASF
- Bayer
- BOC
- Bluebay Spirit
- Botlek Tanker
- Pritchard
- Cadbury
- Carigli
- Chemtura
- Chevron
- Chivas
- Cognis
- Coles
- Costain
- Cumpa
- Cytec
- Dantec
- Diageo
- Diversey
- Dow Chemical
- Dow Corning
- Dragon Alfa Cement
- DSM
- DuPont
- Dynex
- Elastogran
- Els Liley
- Ensus
- Entec
- Entrepose Group
- ERTIS
- Esso Petroleum
- Exxonmobil
- Felixstowe Dock
- Flexsys
- Fluor
- Foster Wheeler
- Forties Engineering
- Fuel Supplies
- GB Fuels
- GEA Process Technology
- Glasgow Airport
- Glaxosmithkline
- Glen Turner Distillery
- Galliford Try
- Gore Nickel S A S
- Grace
- Grant & Livingston
- Growhow
- Guinness
- Halliburton
- Halitman
- Henkel
- Hexion
- Highland Distillers
- Highland Malt
- Hofer
- Humber Oils
- Huntstman
- Hydrazin
- Hyundai
- Imerys
- Immersham Storage
- Indorama
- INEOS
- InterServ
- Irish Sugar
- Jacobs Engineering
- John Dewar
- Johnson Matthey
- Kanet
- Karachaganak Petroleum
- Kellogg
- Kemira
- Lafarge
- Linde
- Loch Lomond Distillery
- Lucite
- Ma’aden Phosphate
- Masterfoods
- Merck Sharp & Dohme
- Michelin
- Ministry of Defence
- Monsanto
- Motherwell Bridge
- Mott MacDonald
- Moviem Engineering
- Murco Petroleum
- Navigator
- Neste Oil
- New Britain Oils
- NNPC
- Novartis
- Nu Farm
- Oil Pipelines Agency
- Orica
- PDE
- Petrochem Carless
- Petrofac
- Piller
- Polimeri
- Proctor & Gamble
- PTT
- Rhone Poulenc
- Rohdeia
- Rio Tinto
- Roche
- Sabic
- Saudi Aramco
- Saudi Ethylene
- SIA Group
- Shell Oil
- Schwarz Pharma
- Simon Storage (now Inter Terminals)
- Solubia
- Swords Laboratories
- Syngenta
- Tate & Lyle
- Tessenderlo
- Chemicals
- Total
- Tephas
- Unichema
- United Distillers
- United Distillers
- Unitar
- United States Air Force
- Valero
- Victrex
- VOPAK
- Petrochem Carless
- Petrofac
- Piller
- Polimeri
- Proctor & Gamble
- PTT
- Rhone Poulenc
- Rohdeia
- Rio Tinto
- Roche
- Sabic
- Saudi Aramco
- Saudi Ethylene
- SIA Group
- Shell Oil
- Schwarz Pharma
- Simon Storage (now Inter Terminals)
- Solubia
- Swords Laboratories
- Syngenta
- Tate & Lyle
- Tessenderlo
- Chemicals
- Total
- Tephas
- Unichema
- United Distillers
- United Distillers
- Unitar
- United States Air Force
- Valero
- Victrex
- VOPAK

Fall Prevention Systems

Pages 4-13
Tiling Elevating Platform
Elevating Platform
Rail Tank Car Access
Standard Folding Stairs
Large Cage
Track Mounted Folding Stairs
Fixed Access Platform
Mobile Access Cart

Tanker Loading Arms

Pages 14-21
Top Loading
AutoLoad*
Bottom Loading
Bottom Loading Station
Swivel Joints

Packaged Solutions

Page 22

Meter Skid Systems

Page 23

Marine Equipment

Pages 24-25
Marine Access Ganges

Storage Tank Equipment

Page 26

Electrical Grounding and Earthing Monitoring

Page 27

Accessories

Pages 28-29

Servicing

Pages 30-31
Safe and reliable access onto tanker tops is a subject of increasing concern to all engineers and safety managers involved in the area of bulk liquid transfer. Unacceptable levels of injury and fatalities in recent years have made this one of the leading issues within the bulk fluid transfer industries.

In many cases, switching to bottom loading is not feasible. There exists a clear and present need to make access on tanker tops fool proof and as safe as possible. Carbis Loadtec offers a wide range of systems to suit every budget and tanker/plant configuration and these are designed to suit each particular site needs.

It cannot be said that a problem is unique, as there are an infinite number of tanker sizes and access choices possible; we have the solution for all of them.

The system is designed to provide drivers and operators with flexible and safe access on to tankers of varying heights and lengths, whether to load or sample liquids or to open vents for bottom loading. The unique feature of this system is that each end of the cage can be tilted to match the slope of a tanker top. Galvanised or GRP floor panels can be specified if necessary. Used in conjunction with the Carbis Loadtec range of loading platforms and loading arms, the system can be designed to meet almost any customer requirement.

The continuous floor level removes any concerns about tanker walkways and falling off the end of the tanker. The tilting system ensures that the gap between the cage and the tanker is minimised and limit switches stop movement before the tanker is contacted. The range of travel is 1.5m from 3.2m to 4.7m, which gives a safe margin for passing traffic and ensures every form of tanker transport can be safely accessed.

The system can be designed for any application, ranging in length from 4m to 15m. The platform consists of two sections: Inboard, closest to the folding stair, is the walkway; a 0.6m wide grated plank surface that allows the operator to walk easily along the full length of the tanker top. The second section consists of the flip-up panels with a serrated non-slip surface. They are easily lifted and parked against the far handrail then secured using finger latches.

Each system is powered using the most appropriate method depending on the site conditions. Variants are available for both ATEX and Non Ex locations. At platform level there is a panel to provide the operator with simple, push-button control of the up, down and tilt movements. Limit switches on the underside of the cage prevent the unit resting on the tanker, making it ideal for weighbridge activities and further limit switches on the end frame ensure the cage is tilted only within its safe design range.

Did you know?

Liability notice: When a vehicle drives into your business premises, you are held accountable for the safety of the individuals who load your product into that tanker.
Fall Prevention Systems Vertically Elevating Platform

The Carbis Loadtec elevating platform has its own integral walkway built into the structure, giving it greater rigidity and enhanced safety. It is integrated with a folding stair unit which is manually operated.

The enclosure is available up to 15 metres long with aluminium construction. The system can be designed to be used for inspection purposes or with a number of loading arms. The system is supplied with flip up floor panels so that access to all areas of the tanker is independent of tanker walkways.

Carbis Loadtec has supplied these as single or double sided units, in tight constraints or as stand-alone structures. The platform is powered using the most appropriate method as determined by the site services available. The system can be supplied in accordance with ATEX and is operated by a single, simple deadman switch from the platform level. Like the tilting version overleaf, it can be fitted with switches to detect the tanker and stop the downward movement.

Did you know?

A deadly combination – fall arrest and flammable liquids

Fall arrest systems and flammable liquids don’t mix. If a conflagration occurs while an operator is on the tanker, the fall arrest wire will slow down his escape and survival chances. Fear and flight instincts kick in. Unhooking carabiners doesn’t.

There are many tanker access situations that require the operator to have free access to the entire tanker top. This can mean walking along the top of a round barrel or ISO container with varying designs of walkway and manhole positions and associated trip and fall hazards.
Fall Prevention Systems Rail Tank Car Access

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The pictures above show two systems installed in the Middle East. One shows loading stations used by both road tankers and rail cars, resulting in a hybrid system designed to allow easy and simple conversion from a large cage to a multi-modal. The main image and bottom right show other stations that require simpler folding stairs that can track because of RTC mis-spotting. In countries where the RTC design is US-influenced, the safety cage most often is a “halo” type to supplement the crash box fitted to RTCs. However, we are also able to provide three-way adjustable cages that fit over the crash box.

Did you know?
Rail car clearance envelopes will vary widely, depending on the plate designation of the RTC, or tank wagon. All equipment must be able to park clear of this envelope.

Fall Prevention Systems Standard Folding Stairs

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Simple access onto a tanker is provided by the folding stair unit. Available with a range of optional safety cages, this simple retractable stair is the primary method of tanker top access all over the world.

The proven design with parking lock gives an effective method of bridging a variable gap between platform and tanker. Generally available as three, four or five step systems, they are spring counterbalanced and have features such as a parking lock and split second step to avoid toe traps when lowering. Safety cages are available at 1.5m or 3m wide. Optional extras such as pneumatic balance and parking sensors can be fitted.

Carbis Loadtec provide a combination of aluminium, painted, galvanised and stainless steel systems to suit your application.

Did you know?
Fatal injuries involving falls from height in UK
There were 39 fatal injuries to workers involved falls from height during 2013/14 in the UK. Carbis Loadtec have systems readily available that can remove the risk of working at height on tanker tops.
The Carbis Loadtec Large Cage Tanker Solution can be supplied from four to twelve metres long and can fix to a single pedestal standpost platform. Generally these are supplied with aluminium frames; however the cage can also be specified with galvanised rails. The system requires five bar air to power the cylinders on the folding stairs and these are operated by a single simple lever at platform level. The working height range for the tankers should be between 3.4 and 4 metres for the cage to work most effectively. The cage has strengthening bars which provide rigidity. Optional gates can be moved along the cage by the operator standing on the fixed platform. These will close off the areas of the cage that are not needed, decreasing the risk of falling off the end of the tanker.

**Did you know?**
Do you need to access the top of trucks?
How do you prevent potentially fatal falls?
Wide safety cages provide complete fall prevention on top of trucks where multiple hatches need to be accessed for loading, unloading, venting, inspecting, or sampling. The simple design can be easily configured to fit onto your existing structures or supplied with any platform and stair configuration.

Carbis Loadtec also supplies a custom fabricated platforms to suit this access system and ships the package anywhere in the world.

In areas where access to tanker tops is infrequent, we provide a solution that meets both your financial and space limitations.
Fall Prevention Systems Fixed Access Platform

The Carbis Loadtec Fixed Access Platform is designed to provide drivers and operators with secure and safe access onto tankers of varying heights, either to sample or load product.

Used in conjunction with the Carbis Loadtec range of fall prevention systems, the system can be designed to meet any customer requirement.

The method of access to the elevated level is by staircase which can be configured to suit site constraints and designed with escape and safety in mind. These stations can be installed very quickly on foundations prepared by others to minimise site disruption.

Fall Prevention Systems Mobile Access Cart

The Mobile access cart is designed to provide drivers and operators with flexible and safe access onto tankers of varying heights, either to sample or load product.

Construct in aluminium, these mobile platforms can be moved around a loading bay easily by one person or for longer distances with a tractor. Wheels can run parallel to tanker for areas where space is limited.

The Carbis Loadtec Mobile Access Cart consists of an aluminium flat step extension ladder with open serrated metal plank steps giving an un-extended height of 3m under platform up to an extended height of 5m under platform.

The large (1.6m wide x 2.14m long x 1m deep) cage is attached to a 0.46m wide x 0.725m long platform at the top of the ladder. The cage has a 0.4m walk surface on the inboard side.

To provide easy mobility the access cart is fitted with 0.4m foam-filled wheels.

Fall risk in the industry

Fall risk in the industry

Did you know?

Fall Prevention Systems

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Did you know?

Don’t get sued

Carbis Loadtec can provide safety assessments for your loading spots to ensure you are meeting or exceeding local, national or international guidelines.

Fall Prevention Systems Mobile Access Cart

Levelling jacks at each corner provide a stable and firm base for safe ladder extension. The ladder is extended and retracted using a simple hand winch operation and the cart is easily moved around site using a steering handle with tow bar.

The access cart is supplied with CE certification and ATEX compliance.

Did you know?

Fall risk in the industry

963 non-fatal employee accidental falls happen in the transport and storage industry during 2013/14 in the UK. Carbis Loadtec’s mobile access cart can take away the risk associated with occasional tanker access.

Fall Prevention Systems Fixed Access Platform

Safe and reliable access onto tanker tops is a subject of increasing concern to all engineers and safety managers involved in the area of bulk liquid transfer.

Top loading is still the most widely used method of filling tankers around the world. Some instances exist where liquids, mainly fuels, have been transferred to bottom loading, but this is largely through legislation and global agreements.

There remain some areas of the world where fuels are still top loaded. Generally these are small depots with low throughput, exploration facilities and countries where mass road tanker conversions have yet to take place. Traditional top loading systems for petroleum/fuel comprise of a variable reach loading arm with a slow closure shutoff valve. These are mounted on standposts at gantry floor level and can service 2–3 manhole openings on a correctly positioned tanker.

Remaining industries are not so fortunate. The diversity, complexity and hazards encountered when transferring many liquids into general purpose tankers means that it is easier and quicker to retain top loading. Along with Carbis Leadtec Fall Prevention Systems, we can make top loading very safe.

Top loading assumes the transport vessel is a simple barrel on wheels with a manhole in the top and a valve at the bottom. In almost all cases the tanker has no built-in high level detection or vapour return facilities. The advantage of top loading is that all the sophistication required can be fitted to the loading arm.

This can include:
• High (and high-high) level probe
• Vapour collection
• Vapour pressure monitoring
• Anti-drip valve
• Telescopic drop pipe (Anti-splash/static generation)
• Simple spring counterbalance through to full wireless remote control of the arm movements

The arm is most suited for the loading of road or rail tankers using the manhole. The loading arm has a long reach and is suitable for applications where the manhole cannot be accurately positioned.

Because of the robust and high quality design of the swivel joints and the precise loading arm balancing, handling of the loading arm is very easy.

The “base” style of arm used primarily in the chemical industry is generally called the boom arm. The design utilises four swivel joints for articulation and has a supported boom, which means the part of the arm that moves vertically has a fixed length. This allows the spring cylinder to counterbalance a fixed load. Because of this, items can be added to the arm during the design phase and have smooth and easy counterbalance. It also means that the arm has a wider range of articulation.

The options available for this type of arm are extensive and include; vapour collection and return via a cone and hose, high level detection, pneumatic balance or hydraulic 3-axis remote control, telescopic drop pipe to avoid splash loading and parallel arms.

The boom loading arm is also used where displaced vapours need to be collected at the top loading connection and transferred back to the platform for safe disposal. It is fitted with a cone to seal the manhole and a flexible hose which is piggybacked along the arm to a connection flange point.

The arm can be fitted with numerous features to enhance safety, handling and environmental protection.

Did you know?
Most used method of filling a tanker
Top loading is still the most used method of filling a tanker due to the peripheral safety features such as high level alarm and vapour recovery that can be supplied as part of the arm.
The Carbis Loadtec Autoload® arm bridges the gap between what is considered possible now and the inevitable future direction of the industry. It is a future that we will embrace, as we continue to challenge convention with innovative ideas that shape environmental and operator safe working practices.

With safety at the heart of Carbis Loadtec’s business strategy, the company has developed a solution to mitigate the danger facing operators. Carbis Loadtec has worked closely with its customers for more than 20 years to bring advanced fall prevention and tanker loading solutions to a receptive audience. Many of the solutions, sold 20 years ago, are still regarded as cutting edge by most global customers.

But, as with all things, different factors affect the working environment. Increasingly, the safety of employees is paramount. The latest generation of tanker loading systems can be supplied as full or semi-automatic. This is not just the batching and control. It extends to zero manual handling or vigilance. The only current caveat is the need to lift a manlid by hand. But if tasked to the driver, the plant will start to save from day one.

This will appeal to companies who are already handling dangerous liquids in unfavourable situations. It is for companies who have recognised the hazards and are considering buying sophisticated arms or, possibly, remote controlled arms. It is for companies who have multiple loading racks scattered around the world and burgeoning operational costs, risks and insurance premiums.

Carbis Loadtec Autoload® is an intelligent loading arm that recognises an open manhole, moves to it, inserts, self-checks and loads. On completion it will self check/purge and then park, with no operator involvement. Vapour recovery and all instrumentation can be included to whichever level of scrutiny the client wants.

The Carbis Loadtec Autoload® arm bridges the gap between what is considered possible now and the inevitable future direction of the industry. It is a future that the company will embrace, as it continues to challenge convention with innovative ideas that shape environmental and operator safe working practices.

The control system can be mounted on the platform or control room or potentially, in another country. It can be configured to control one or multiple arms.

The arm illustrated is filling four IBC’s with a variety of liquids from an overhead automated manifold.

Due to the corrosivity of the liquids, the arm is carbon steel with PTFE lining and has a titanium drop pipe with integral anti-drip valve.

The operator selects which IBC is filled with which liquid, using the touch screen interface and then presses “Start.”

On completion, the arm will return to the parking point automatically. The HMI can be configured for any language.

Learn about automation options

Contact Carbis Loadtec
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Carbis Loadtec supplies high quality and durable systems with long warranties that will give up to six liquid arms and one vapour arm per bay. Combined with our API coupler range we provide loading arms as stand-alone products, or along with our meter skid systems we provide packaged solutions for tanker filling working to all recognised design and functional standards.

The bottom loading arms are fitted with spring cylinders which allow easy vertical position adjustment and incorporate our specially made composite hose for long life and chemical resistance.

The arms can optionally be fitted with breakaway couplings when required.

The standard configuration bottom un/loading arm with five swivels has been a dependable, safe and clean method for tanker fill/discharge for many years. Experience has shown that if the tanker connection arm is fitted with high weight components such as a ball valve or breakaway coupling, the arm can be difficult to manoeuvre and handle.

To prevent this and ensure that tanker loading is a one-man operation, Carbis Loadtec provides a six swivel arm design. The arm is fitted with six swivels for complete three axis movement of the tanker connection allowing for tanker height changes during fill/discharge, while keeping the loading arm connection to the tanker parallel to avoid stressing the tanker connections.

Petroleum/fuel tanker filling via low level connections provides operators with the potential to load multiple compartments simultaneously as well as having automatic high level alarms for each compartment.

Did you know?

The lighter, the better

The combined weight of a 4-metre DN80 chemical hose, dry break coupler and full load of liquid is approximately 50kg. The weight of a fully laden bottom loading arm is 0kg. Which would you prefer to handle?
This type of loading arm is especially designed to transfer liquids and gases where vapour return is necessary. It is suitable for the bottom loading/unloading of road or rail tankers with flange connections or via a coupling. The loading arm has a long reach and is suitable for applications where the tanker connection flange cannot be accurately positioned.

Because of the robust and high quality design of the swivel joints and the precise loading arm balancing, handling of the loading arm is very easy. Recent developments have allowed for six swivels to be used in each arm. This gives true three axis movement at the tanker connection and makes handling the arm with valves or accessories effortless. The arms can be designed to connect to side and/or rear of the tanker and also cross over to suit the configuration of the tanker connections.

**Did you know?**

Avoid catastrophic losses
The effect of an unplanned tanker departure while connected to the loading lines can be catastrophic, both in terms of human and production loss. It is far easier to fit emergency release couplers into the loading and vapour arms than to take a cumulative daily risk.

**Did you know?**

Tried and tested
Carbis Loadtec sandwich style swivel joints come with a five-year warranty. The durability and flow characteristics of the Carbis Loadtec SJ410 swivel are best in class.

For pipe articulation while coping with expansion, vibration or just the simple need to move out of the way. Swivel joints provide an increasingly popular solution as companies move away from hose lines and require the integrity of a pipe with the flexibility of a hose.

The Carbis Loadtec SJ400 swivel joint is the key element of our loading arm. It’s design provides very high integrity and moment load because the ball race diameter is significantly larger than the bore size of the pipe. We use a single ball race where many other manufacturers need two ball races to provide the same level of strength. Added to this, the single ball race gives the swivel a very low profile and means that the arm is designed to be compact which is especially important when emptying tankers and constant drainage is required.

The design of the swivel joint means that the only parts in contact with the fluid path are two flanges and the seal. The flanges are matched to the pipeline material, allowing us to manufacture the loading arms to suit any liquid application. Swivels are available from 2” (DN50) to 6” (DN150).
Packaged Solutions

By working with world class product manufacturers we have developed modular skid systems to provide repeatable and expandable packages. These incorporate all necessary metering, loading, access and piping systems. The systems are designed to be brought to site as skids or loose items and erected on a prepared base. Simple piping connections and junction boxes allow the systems to be powered up quickly and easily, especially useful in remote areas or where large scale development is required quickly to all accepted European standards of manufacture and certification.

Huge cost savings are possible when compared to traditional “stick built” methods. Systems can be designed to cater for single point loading stations through to large multiple station terminals. These can incorporate the terminal control systems, stock control and client billing at point of sale. Weightbridges can also be added as a check weight facility.

Carbis Loadtec also undertakes a number of FEED Contracts for some significant and prominent major engineering houses. This allows the client to concentrate on other issues while Carbis Loadtec takes care of the complete terminal loading systems.

Meter Skid Solutions

In combination with our loading arms and fall prevention, Carbis Loadtec are meeting the needs of bulk plant and major terminal seeking safe, clean and cost effective tanker charging and discharging facilities.

The growth in turnkey system solutions for tanker loading has increased over the last few years. The expansion of oil exploration and distribution in remote parts of the world means that customers need to buy a system that is reliable. Reducing site time and eliminating the variable quality of locally fabricated goods means that operators can buy skid systems to meet their exact and future needs.

Our skids are built from high quality fluid transfer products and their outstanding quality and robust reputation is proven around the world.

Carbis Loadtec is pleased to be able to offer these systems as part of their portfolio and would welcome the opportunity to discuss your metering needs.

Did you know?

Hot or cold?

Carbis Loadtec have supplied meter skids to work in the frozen north of Russia to the steamy heat of equatorial Africa. Our packages are custom designed to suit our client’s criteria and climate conditions.
Safe and efficient access onto marine vessels can be an exacting and difficult task. High seas, tidal variations and strong current can all conspire to make bridging of the gap between ship and dock both variable and hazardous.

Carbis Loadtec offer a range of products aimed at making operator progress safe and reliable. Whether it is for barge or super-tanker, we can meet and exceed your expectations in this critical area. Fully hydraulic, telescoping and swivelling gangways in aluminium or galvanised steel can be designed to meet any known criteria around the world. We are confident that we can meet any jetty requirement for safe access.

- Full design and manufacturing service available.
- Designs tailored to fit clients access parameters.
- Solutions to fit all budgets.
- Full compliance with statutory requirements guaranteed.

Whilst all systems produced are designed around the site parameters and specific needs of the client, the more sophisticated systems can incorporate such an extensive range of features that it would be impossible to cover all the possibilities in such a brief description.

- Telescopic gangway operation
- Traversing / slewing of the gangway to aid ship connection
- Operation by means of hydraulic and or winch wire rope systems
- One man operation from the gangway deck level and / or ground level.

Access gangways are manufactured from aluminium, whilst support structures are manufactured in mild steel.
Floating suctions are used for safe and clean liquid draw off from storage tanks where liquids need to be uncontaminated by water or solids.

Suspended by the surface of the liquid, the inlet to the pump is held in the clean dense product regardless of the constantly changing liquid level. For tanks with floating roofs, large bore roof skimmers move with the roof to drain away unwanted liquid. Floating suctions come in a range of designs to suit buried, above ground, semi-buried and vertical tanks as well as for use with articulated drainage units with a floating ceiling/roof.

Carbis Loadtec floating suctions range in size from 2” to 36” and can also be ganged together to form a dual suction facility equivalent to 48” inlet. Materials are generally stainless steel, aluminium and carbon steel.

Static generated by fast flowing liquids in pipes can be very dangerous. The need to eliminate static build up is proven, and in many cases, mandatory.

These systems can give a simple, yet effective, earth continuity for drums and road tankers. The road tanker version monitors the condition of the earth signal and provides a permissive signal for the process operation. Deprivation of the earth continuity or attempts to avoid use of the earthing system will eliminate the permissive signal, stopping the process.

Did you know?

Static electricity as a hazard

Although static electricity is generally regarded as a nuisance, in the hazardous process industries, its effects can be devastating. Discharges of static electricity have been identified as the ignition source for a broad range of processes that cut right across a wide selection of industry groups.
The VA 400 emergency release coupling is usually installed on fixed pipe bottom loading/unloading systems LA300 and LA400 series. It is designed to prevent spillage in the event of unplanned tanker movement during loading or unloading.

The movement of the road or rail tanker during loading/unloading causes a pull force on the cable which removes the shear bolt from the retaining block; the collar opens and the valve separates by the combined action of the springs and the movement of the truck. The coupling will part before damage occurs to the loading arm and will close off at each end to secure the liquid in the line.

This system provides a robust and dependable safety backup with premium quality components and design.

### Technical specifications:
- Design pressure: 40 bar
- Test pressure: 60 bar
- Working pressure: 18 bar
- Valve body: Stainless steel
- Poppets: Stainless steel
- Collars and retaining block: Stainless steel
- Gaskets: NBR (EPDM on request)
- Opening force setting: 200-400 Kg for shear bolt breakage
- Maximum load: 150 Kg
- Fluid compatibility: LPG, chemicals, hydrocarbons.

The VA 410 emergency release coupling is usually installed on bottom hose loading/unloading arms LA210 and LA250 series. It is designed to prevent spillage in the event of an unplanned tanker movement during loading or unloading.

The movement of the road or rail tanker during loading/unloading causes the 3 shear pins to break and the consequent separation of the two halves of the valve; instantly, the two poppets close the flow of liquid on both sides of the valve.

This instantaneous closure ensures product loss and subsequent pollution is reduced to a minimum.

This low-cost system is a simple addition and adds peace of mind to any petroleum loading system.

### Technical specifications:
- Design pressure: 10 bar
- Test pressure: 15 bar
- Design Temperature: -15°C / +65°C
- Valve Flanges: 4” TTMA (other on request)
- Valve body and Poppets: Aluminum Alloy
- Shear Pins: Stainless steel
- Seals: Viton (Other on request)
- Opening vertical force setting: 2500 kg
- Max bending moment: 200kNm
- Max vertical weight setting: 1250 kg
- Max flow rate: 2500LPM
- Head loss: 0.17 Bar @ 2500LPM
- Shear Pins tightening torque: 12Nm (Dry)
- Fluid compatibility: Chemicals, hydrocarbons.
Carbis Loadtec Service

Installation
Carbis Loadtec is able to offer an installation service; we will send out qualified engineers to ensure your new equipment is installed correctly.

Maintenance
Carbis Loadtec is able to provide service engineers to carry out maintenance as required or on a contract basis.

Spares
Although all Carbis Loadtec products come with long warranties and unrivalled performance, sometimes accidents happen and repairs are needed. Carbis Loadtec offer a comprehensive collection of spare parts for all supplied products, both old and new.

Customer’s testimonial
“I was happy with Loadtec as they delivered a complete solution which met all of our needs. The project went smoothly, it was all on time. When we started looking at the options, the range of solutions went from one extreme to the other… Having a hybrid solution met all our needs without breaking the bank.”

Jim Park, New Britain Oils

Telephone: +44 (0) 1303 81 3030 / Email: info@carbisloadtec.com / For technical data, please visit www.carbisloadtec.com
<table>
<thead>
<tr>
<th>Category</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Vertical Access Platforms</strong></td>
<td>This system provides safe and robust access to tanker tops by providing a walk surface over the entire tanker top that can be simply lifted up where necessary to provide access to the tanker connections. Handling Loading Arms and Hoses just became a lot easier.</td>
</tr>
<tr>
<td><strong>Marine Gangways</strong></td>
<td>Bridging the variable gap between the jetty and ship, ship to ship or platform to ship. Our Marine Gangways are custom designed for each application.</td>
</tr>
<tr>
<td><strong>Custom Meter Skid Systems</strong></td>
<td>Carbis Loadtec supply packaged metering systems to provide the customer with point of transfer volumetric or mass metering of liquids. The skids can also have pumps included and be provided as mobile units if required. The range of materials and methods of metering are configured to suit customer requirements.</td>
</tr>
<tr>
<td><strong>Mobile Access Carts</strong></td>
<td>In cases where infrequent access is required or tanker positions are not fixed, the Mobile Access Cart will provide safe access to tanker tops of varying height. Ideally used for sample taking and inspection of bond seals, the MAC has foam filled 16” wheels, an aluminium cage and galvanised steel chassis.</td>
</tr>
<tr>
<td><strong>Tanker Loading Arms</strong></td>
<td>Carbis Loadtec have an extensive range of road and rail tanker loading and unloading arms. These range from standard API configuration bottom loaders to PTFE lined, heated and insulated arms with vapour recovery. We can provide arms for almost every liquid, ensuring safe and clean bulk transfer operations.</td>
</tr>
<tr>
<td><strong>Autoload® Automatic Loading Arms</strong></td>
<td>The future of tank truck loading. Completely robotic, operator-free movement which leads to definable payback and maintenance savings. The Autoload® arm is capable of handling all liquids and is custom designed to your specification.</td>
</tr>
<tr>
<td><strong>Fixed Access Platforms and Stairs</strong></td>
<td>Safe and robust access to tanker tops for operator convenience. A customer driven specification provides an inexpensive and safe system for inspection or loading operations.</td>
</tr>
<tr>
<td><strong>Track Mounted Folding Stairs</strong></td>
<td>This system utilises a unique track and barrier system to allow a folding stair to traverse over any distance, providing flexible access onto tanker tops where long loading racks are used.</td>
</tr>
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<td><strong>Marine Gangways</strong></td>
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<tr>
<td><strong>Electronic Earthing &amp; Grounding</strong></td>
<td>Intelligent Earth Monitoring Systems provide an extra layer of assurance. If the truck is not correctly earthed or if the clamp is dislodged, the permisive signal is lost and the load stops.</td>
</tr>
<tr>
<td><strong>Safety Breakaway Couplings</strong></td>
<td>Mitigate against an unplanned drive-away during liquid transfer operations. The breakaway coupling will part before damage occurs to the hose or loading arm and will seal the line, preventing spillage.</td>
</tr>
<tr>
<td><strong>Storage Tank Floating Suction Units</strong></td>
<td>Floating suction units are used in storage tanks to allow suction of the product near to the liquid surface level, avoiding intake of water or sediments that accumulate at the bottom of a tank.</td>
</tr>
</tbody>
</table>

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